

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

CONTENTS

| | | | |
|----------|---|-------------|-----------|
| A | GENERAL INFORMATION | Page | 2 |
| A1 | PRODUCT DESCRIPTION | Page | 3 |
| A2 | TECHNICAL INFORMATION | Page | 3 |
| A3 | TRANSPORTATION | Page | 4 |
| A4 | UNPACKING | Page | 4 |
| B | INSTALLATION | Page | 4 |
| C | SAFETY INSTRUCTIONS | Page | 5 |
| D | OPERATION | Page | 6 |
| E | CLEANING & MAINTENANCE | Page | 8 |
| F | TROUBLESHOOTING | Page | 9 |
| G | SPARE PART LIST- EXPLODING DRAWING | Page | 10 |
| H | ELECTRIC CIRCUIT SCHEMA | Page | 18 |

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

A GENERAL INFORMATION

Before installing the appliance, read operation and maintenance instructions carefully. Wrong installation and part changing may damage the product or may cause injury on people. These are not in our company's responsibility to damage the appliance intentionally, negligence, detriments because of disobeying instructions and regulations, wrong connections. Unauthorized intervention to appliance invalidates the warranty.

1. This instruction manual should be kept in a safe place for future reference.
2. **Installation should be made in accordance with ordinances and security rules of that country by a qualified service personnel.**
3. This appliance has to be used by trained person.
4. Please turn off the appliance immediately in the event of malfunction or failure. The appliance should be repaired only by authorized service personnel. Please demand original spare part.

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

A1 PRODUCT DESCRIPTION

*The Professional Conveyor Type Dishwasher ,that provides high efficiency has been designed to be used in industrial kitchens.

| Product Code | Dimensions (mm) | Weight (kg) | Packaging Dimensions (mm) |
|----------------|-----------------|-------------|---------------------------|
| EMP.2000-SAG-R | 1900x837x2000 | 317 | 2200x930x2040 |
| EMP.2000-SOL-L | 1900x837x2000 | 317 | 2200x990x2040 |
| EMP.3000-SAG-R | 2561x837x2000 | 405 | 2930x990x2040 |
| EMP.3000SOL-L | 2561x837x2000 | 405 | 2930x990x2040 |

A2 TECHNICAL INFORMATION

| | | |
|---|----------|----------|
| Product Code | EMP.2000 | EMP.3000 |
| Capacity (Plate/ hour) | 2000 | 3000 |
| Burner Power (Kw) | 24 | 24 |
| Tank Power (Kw) | 12 | 12 |
| Drying Unit Motor Power (Kw) | 9 | 9 |
| Motor Power at without prewashing machines (Kw) | 0,55 x2 | 0,55x3 |
| Total Power (KW) | 48 | 48 |
| Operating Voltage (V) | 380 | 380 |
| Cable (mm ²) | 5x16 | 5x16 |
| Fuse (A) | Min. 80 | Min. 80 |
| Control Current (V) | 24 | 24 |

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

A3 TRANSPORTATION

*This appliance can not be moved by hand from area to area. It must be moved on pallet with forklift truck.

A4 UNPACKING

*Please unpack the package according to the security codes and ordinances of current country and get rid from the pack. Parts which contacts with food are produced by stainless steel. All plastic parts are marked by material's symbol.

*Please check that all the parts of appliance had come completely and if they are damaged or not during the shipping.

B INSTALLATION

*Please place the product to straight and sturdy ground, please take necessary steps against possibility of overturn.

*Technician who will serve for installation and service for the appliance must be professional on this subject and must have installation and service licenses by the company.

*Connection to Electric Power Supply must be done by authorized person.

*Please be sure that the voltage connected to appliance must be equal with the voltage which is on appliance's label.

 This appliance must be connected to an earthed outlet in accordance with safety rules and standards.

*Appliance's earthing must be connected to earthing line on panel which is nearest to electric installation.

*Connection to the main fuse and leak current fuse must be done in accordance with the current regulations.

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

C SAFETY INSTRUCTIONS

-  *Do not use the appliance in insufficient lighted place.
-  *Do not touch the moving attachments while the appliance operates.
-  *Do not install the appliance in the presence of flammable or explosive materials.
-  *Do not operate the appliance when the machine is empty.
-  *Do not load so less or more than appliance's capacity.
-  *Do not attempt to use the appliance without suitable protective equipments.
-  *Because of any reason if there is a fire or flame flare where the appliance is used, turn off all gas valves and electric contactor switch quickly and use fire extinguisher. Never use water to extinguish the fire.
-  *All the damages because of not having earthing connection will not be on warranty.
-  *Do not wash the plastic materials that are not durable against temperature and solutions.
-  *Do not cover the appliance with anything. There are absorption holes that mustn't be covered.
-  *Use suitable detergents for aluminium to prevent aluminium stewpots and trays to leave black colour.

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL**D OPERATION**

*Control Panel;



CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

*Operating;

- ³⁵₁₇ Before putting the dishes in to the appliance,make prewash with cold or warm water without using any detergent.Turn off the waste water outlet stopple.
- ³⁵₁₇ Turn on the water source valve and plug in the appliance.
- ³⁵₁₇ In order to take off any residue that remain in storage or pipes,operate the appliance when it is empty.
- ³⁵₁₇ Open the machine's lid.Check if there is motor filter,field strainer,separation cloaks and washing handles.Then close the machine's lid.
- ³⁵₁₇ Check if there is detergent at material storage.Fill the storages at suitable time to get good washing or change.
- ³⁵₁₇ Switch to 'water inlet ' to operate the appliance.
- ³⁵₁₇ Complete and automatic washing is done minimum at 55°C,rinsing with hot water is done at minimum 80-85°C.
- ³⁵₁₇ Main washing unit's tank and burner is filled automatically and heated.
- ³⁵₁₇ Add detergent to the main washing unit's tank regularly.
- ³⁵₁₇ After 'Ready Lamp' signals,the conveyor can be operated.
- ³⁵₁₇ Switch to 2.Speed Position to chanfe conveyor's speed.
- ³⁵₁₇ Push the baskets into the machine.Baskets are pulled to inside automatically.
- ³⁵₁₇ Rinsing is activated by a second basket switch.
- ³⁵₁₇ Leave the baskets at the outlet bench till it dries.In order to go on washing process,remove the baskets from outlet bench before the baskets reach to bench end ratchet.

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

E CLEANING & MAINTENANCE

CLEANING AND MAINTENANCE AFTER EVERY USE

- ³⁵₁₇ Always turn off the appliance and disconnect from the power supply before cleaning.
- ³⁵₁₇ Drain the water by taking off the stopple after every use.
- ³⁵₁₇ If the machine has drainage pump,use this pump for drainage.
 - Turn off the drainage pump.
 - Air of drainage is drained.
 - If air bubble doesn't go up,operate the drainage pump.
- ³⁵₁₇ Use water hose and brush to clean inside of the appliance after every use.
- ³⁵₁₇ Clean the control panel with a soft moist cloth and if necessary use detergent.
- ³⁵₁₇ Do not use abrasive cleaning chemicals as these can leave harmful residues.
- ³⁵₁₇ Do not clean the appliance by spraying water directly,otherwise electric motor may get damaged.

PERIODIC CLEANING AND MAINTENANCE

- ³⁵₁₇ Maintenance should be done by qualified person.
- ³⁵₁₇ Clean the impurity filter every month.
- ³⁵₁₇ Clean the washing handles once in 15 days.
- ³⁵₁₇ The lime coats and impurities,oil residues may cause hygienic risk and heater parts may get damaged due to limes.Therefore these residues must be cleaned regularly.
 - Add suggested amount of lime remover to machine's tank.
 - Operate the machine with empty baskets till all lime residues are cleaned.Lime remover mustn't remain in the machine more than couple hours.
 - Drain the dirty water.
 - Provide the machine to be filled with water again.
 - In order to remove lime remover residues from washing system,operate the machine with empty baskets.
 - Drain the machine's water again.
 - Step in the detergent amount adjustment.

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

F TROUBLESHOOTING

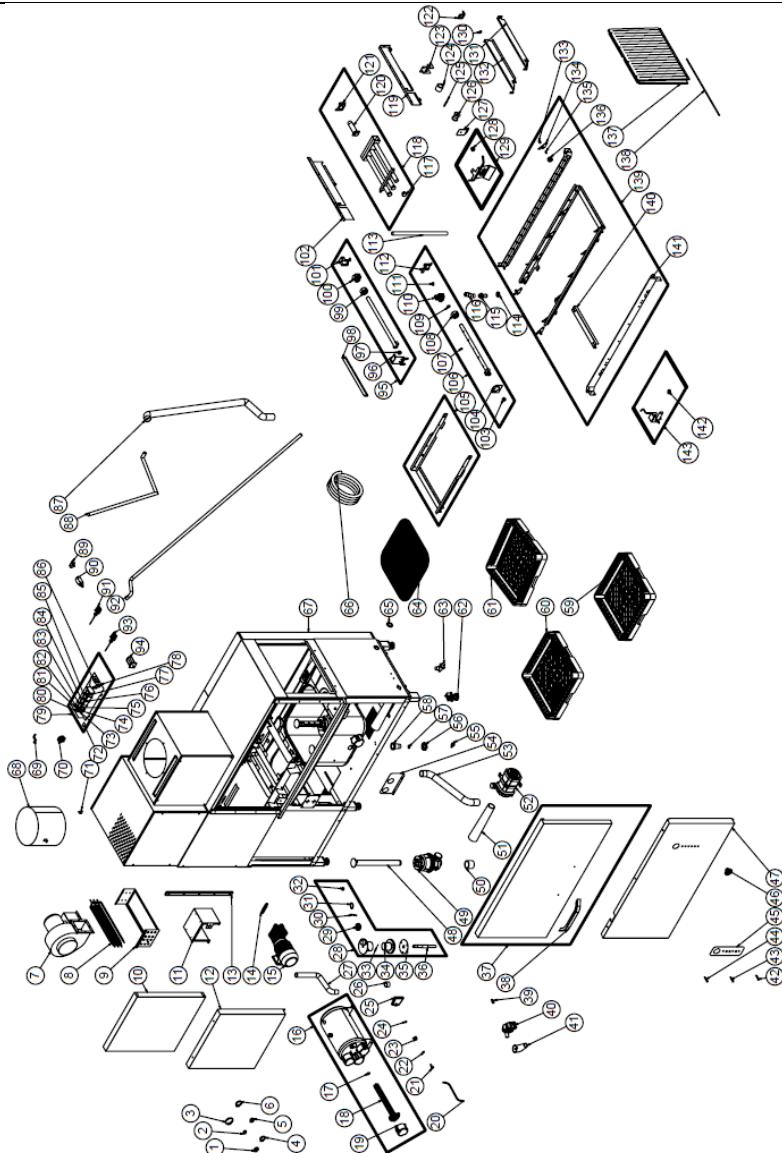
| | |
|---|--|
| THE APPLIANCE DOESN'T OPERATE | 1. Switch on. 2. Change the fuses at the fitting. |
| THE APPLIANCE DOESN'T FILL | 1. Close the machine's lid. 2. Turn on the water valve. |
| BASKET CONVEYOR DOESN'T OPERATE | 1. Set free the ratchet at the end of bench. 2. Close the machine's lid. |
| THE DISHES ARE NOT WASHED WELL | 1. Adjust the detergent amount according to producer instructions. 2. Check the washing hoses.Change material storage. 3. Check detergent setting device. 4. Do not accumulate the dishes. 5. Take off the washing handles and clean the nozzles. 6. Reduce the speed. 7. Check the temperature,if it is not as desired,contact with authorized service. |
| RESIDUES ON DISHES | 1. Check the external water preparing system. 2. The temperature must be maximum 30°C. |
| DISHES ARE NOT DRIED | 1. Check the amount of polisher. 2. Check the drainage hoses.Change the polisher storage. 3. Check the polisher setting device. |
| BASKETS ARE NOT MOVED TO MACHINE | 1. Remove the baskets. 2. Contact with authorized service. |

³⁵₁₇ If dishwashing is not done at suitable quality

³⁵₁₇ If any function of security doesn't work

- Do not use the appliance.

*If these problems are still going on,contact with our authorized services.

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL**G SPARE PART LIST-EXPLODING DRAWING****EMP.2000-SAG-R / EMP.2000-SOL-L**

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

G SPARE PART LIST-EXPLODING DRAWING

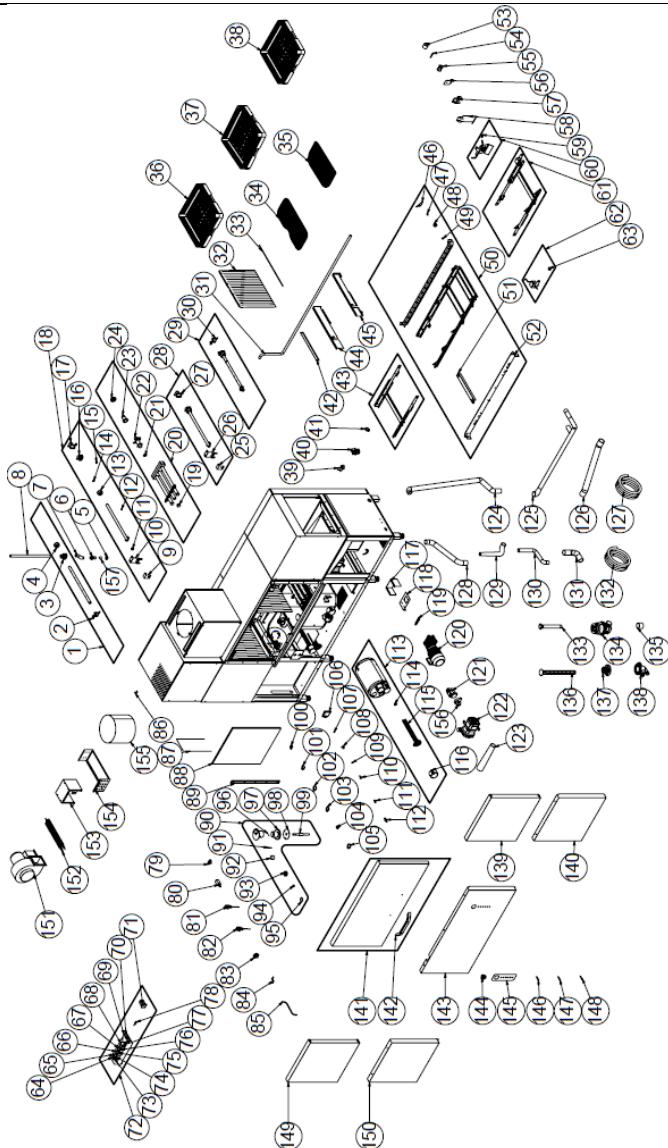
| PRODUCT CODE:EMP.2000-SAĞ-R / EMP.2000-SOL-L | | |
|--|------------------------------|------------------------|
| NO | NAME OF THE PRODUCT | PRODUCT CODE |
| 1 | HOSE CLAMP (20-32MM) | ERS.M.MEK-TES-KLP-005 |
| 2 | HOSE CLAMP (12-20MM) | ERS.M.MEK-TES-KLP-002 |
| 3 | HOSE CLAMP (40-60MM) | ERS.M.MEK-TES-KLP-003 |
| 4 | HOSE CLAMP (25-40MM) | M.MEK-TES-KLP-004 |
| 5 | HOSE CLAMP (68-73MM) | ERS.M.MEK-TES-INX-010 |
| 6 | HOSE CLAMP (8-12MM) | M.MEK-TES-KLP-011 |
| 7 | DRYING FAN MOTOR | M.ELK-HVL-SFN-002 |
| 8 | 220V/1500W DRYING RESISTANT | M.ELK-RZS-BRU-BYM-006 |
| 9 | RESISTANCE CONNECTION SHEET | YSC-ERS.BYM-LZ-0315 |
| 10 | DRYING FRONT TOP SHEET | YSC-ERS.BYM-PN-0252 |
| 11 | DRYING FAN CONNECTION SHEET | YSC-ERS.BYM-LZ-0313 |
| 12 | DRYING LOWER FRONT SHEET | YSC-ERS.BYM-PN-0253 |
| 13 | PLASTIC SLIDE | M.ENJ-ERS-PLS-BYM-117 |
| 14 | ENGINE TENSION SPRING | M.YAY-ERS-049 |
| 15 | GEAR ENGINE | M.ELK-MTR-RLM-004 |
| 16 | BOILER | ARA-ERS.BYM-0006 |
| 17 | ORING (7X57) | M.CNT-ORG-012 |
| 18 | BOILER RESISTANCE 380V-6000W | M.ELK-RZS-BRU-BYM-029 |
| 19 | RESISTANCE COVER | M.ENJ-ERS-PLS-BYM-028 |
| 20 | PROCESTAT HOSE | HTS-HRT-008 |
| 21 | AIR TRAP SHAFT | YTL-ERS.BYM-KS-0002 |
| 22 | ORING (2,5X11) | M.CNT-ORG-002 |
| 23 | AIR TRAP LOCATION | M.ENJ-ERS-PLS-BYM-015 |
| 24 | ORING (3X11) | M.CNT-ORG-003 |
| 25 | AIR TRAP | M.ENJ-ERS-PLS-BYM-019 |
| 26 | SMALL BUSHING ELEMENT | YTL-ERS.BYM-KS-0126 |
| 27 | RINSE HOSE | M.MEK-TES-HRT-093 |
| 28 | CONVEYOR MECHANISM | ARA-ERS.BYM-0019 |
| 29 | BEARING (6304 2RS C3) | M.RLM-NRM-028 |
| 30 | KAMA 6*6*61 | M.KAM-6*6*61 |
| 31 | RING (471-20) | B-SEG-SYH-018 |
| 32 | FELT 20*52*10 | M.CNT-KCE-028 |
| 33 | CONVEYOR PIN | YTL-ERS.BYM-KS-0049 |
| 34 | REDUCER SLEEVE | YDK-ERS.BYM-CN-0004 |
| 35 | SILICONE GASKET | M.ENJ-ERS-LST-026 |
| 36 | LARGE GEAR BUSH | YTL-ERS.BYM-KS-0117 |
| 37 | LID | ARA-ERS.BYM-0018 |
| 38 | DOOR HANDLE | ERS.M.AKS-KLP-INX-002 |
| 39 | DETERGENT ENTRY PLASTIC | M.PLS-ERS-036 |
| 40 | DRAIN PUMP | M.ELK-MTR-PMP-002 |
| 41 | DRAIN HOSE | M.MEK-TES-HRT-073 |
| 42 | GREEN WARNING LAMP | ERS.M.ELK-LMB-SNY-001 |
| 43 | YELLOW WARNING LAMP | ERS.M.ELK-LMB-SNY-003 |
| 44 | RED WARNING LAMP | M.ELK-LMB-SNY-009 |
| 45 | PANEL LABEL | M.AKS-ETK-LKS-ERS-BYM- |

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

| | | |
|----|--------------------------------|------------------------|
| 46 | BUTTON | M.AKS-DGM-MUH-002 |
| 47 | OUTER FRONT SHEET | YSC-ERS.BYM-LZ-0343 |
| 48 | DRAIN PLUG | YBR-ERS.BYM-KS-0045 |
| 49 | DISCHARGE GROUP | M.ENJ-ERS-PLS-BYM-125 |
| 50 | FILTER HOSE | M.MEK-TES-HRT-096 |
| 51 | PUMP HOSE | M.MEK-TES-HRT-095 |
| 52 | WASHING MOTOR | M.ELK-MTR-PMP-001 |
| 53 | PUMP SPRAY HOSE | M.MEK-TES-HRT-088 |
| 54 | RESISTANCE HANGER SHEET | YSC-ERS.BYM-LZ-0505 |
| 55 | RINSE A T | M.PLS-ERS-035 |
| 56 | WEDGE NUT | M.ENJ-ERS-PLS-BYM-012 |
| 57 | ORING (4X40) | M.CNT-ORG-007 |
| 58 | WEDGE LOCATION | M.ENJ-ERS-PLS-BYM-011 |
| 59 | PLATE BASKET | EMP.TB.01 |
| 60 | SPOON FORK BASKET | EMP.KC.01 |
| 61 | GLASS BASKET | EMP.BB.01 |
| 62 | ROTARY FEET | ERS.M.AKS-AYK-PLS-005 |
| 63 | VALVE (14 LT) | M.ELK-SLN-PLS-001 |
| 64 | BOILER FILTER PLASTIC | M.ENJ-ERS-PLS-BYM-121 |
| 65 | DRAIN PIPE RUBBER | M.ENJ-ERS-LST-040 |
| 66 | MAINS HOSE | M.MEK-TES-HRT-021 |
| 67 | CHASSIS | - |
| 68 | VENTILATION CHIMNEY SHEET | YSC-ERS.BYM-PN-0275 |
| 69 | PROCESTAT CONNECTION PLASTIC | M.ENJ-ERS-PLS-BYM-058 |
| 70 | PROCESTAT FLOAT | M.ELK-MUH-016 |
| 71 | FLUE CONNECTION SHEET | YSC-ERS.BYM-PN-0276 |
| 72 | MM-B38L-YA MAGNETIC SENSOR | M.ELK-SWC-KTG-005 |
| 73 | RELAY | M.ELK-KNT-ROL-011 |
| 74 | RELAY SOCKET | M.ELK-KNT-ROL-010 |
| 75 | TIMER | ERS.M.ELK-KNT-ROL-007 |
| 76 | LOAD RELAY | ERS.M.ELK-KNT-ROL-021 |
| 77 | LOAD RELAY | ERS.M.ELK-KNT-ROL-022 |
| 78 | PANEL SHEET | YSC-ERS.KD-LZ-0045 |
| 79 | PANEL GROUP | M.ELK-KD-EDM-002 |
| 80 | MINI CONTACTOR | ERS.M.ELK-KNT-KNT-020 |
| 81 | CONTACTOR | ERS.M.ELK-KNT-KNT-027 |
| 82 | evacuation time relay | M.ELK-KNT-ROL-026 |
| 83 | RELAY SOCKET | ERS.M.ELK-KNT-ROL-019 |
| 84 | ROLE 230 V | ERS.M.ELK-KNT-ROL-023 |
| 85 | TIMER | ERS.M.ELK-KNT-ROL-027 |
| 86 | EZ9F43325 25A THREE PHASE FUSE | M.ELK-SGR-014 |
| 87 | PUMP SPRAY HOSE 2 | M.MEK-TES-HRT-087 |
| 88 | WASTE WATER HOSE | M.MEK-TES-HRT-034 |
| 89 | SWITCH | M.ELK-SWC-OZEL-005 |
| 90 | SWITCH | ERS.M.ELK-SWC-EMAS-001 |
| 91 | THERMOSTAT 0-90°C | M.ELK-MEK-TRM1-008 |
| 92 | VALVE HOSE | M.MEK-TES-HRT-098 |
| 93 | THERMOSTAT 30-120 °C | M.ELK-MEK-TRM1-013 |
| 94 | LEVER | M.ELK-SLT-PKO-017 |

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

| | | |
|-----|----------------------------------|-----------------------|
| 95 | RINSE TOP SPRAY | ARA-ERS.BYM-0003 |
| 96 | UPPER SUPPLY CONNECTION SHEET | YSC-ERS.BYM-PN-0291 |
| 97 | PIPE PLUG | YTL-ERS.BYM-KS-0083 |
| 98 | AIR VALVE SHEET | YSC-ERS.BYM-PN-0274 |
| 99 | RINSE NUT | M.ENJ-ERS-PLS-BYM-118 |
| 100 | UPPER NUT PROVISION | M.ENJ-ERS-PLS-BYM-119 |
| 101 | SHOPPING SHEET | YSC-ERS.BYM-LZ-0429 |
| 102 | FOUNTAIN UPPER LEFT SLIDE SHEET | YSC-ERS.BYM-LZ-0332 |
| 103 | PIPE PLUG | YTL-ERS.BYM-KS-0083 |
| 104 | BOTTOM SUPPLY CONNECTION SHEET | YSC-ERS.BYM-LZ-0337 |
| 105 | CONVEYOR DRYING | ARA-ERS.BYM-0016 |
| 106 | RINSE BOTTOM SPRAY | ARA-ERS.BYM-0004 |
| 107 | RINSE STEP | YTL-ERS.BYM-KS-0044 |
| 108 | RINSE NUT | M.ENJ-ERS-PLS-BYM-118 |
| 109 | ORING Ø24,99*3.53 | M.CNT-ORG-037 |
| 110 | UPPER NUT PROVISION | M.ENJ-ERS-PLS-BYM-120 |
| 111 | ORING (3X11) | M.CNT-ORG-003 |
| 112 | WATER INLET CONNECTION SHEET | YSC-ERS.BYM-LZ-0342 |
| 113 | INTERMEDIATE PIPE | YBR-ERS.BYM-KS-0037 |
| 114 | WEDGE NUT | M.ENJ-ERS-PLS-BYM-012 |
| 115 | CONNECTION PLASTIC | M.ENJ-ERS-PLS-BYM-130 |
| 116 | FOIN CONNECTION HOSE | M.MEK-TES-HRT-099 |
| 117 | ARM PLUG | YTL-ERS.BYM-KS-0047 |
| 118 | MAIN WASHING SPIN | ARA-ERS.BYM-0001 |
| 119 | FOUNTAIN UPPER RIGHT SLIDE SHEET | YSC-ERS.BYM-LZ-0333 |
| 120 | PRESSURE PIPE | YBR-ERS.BYM-KS-0036 |
| 121 | PIPE CONNECTION SHEET | YSC-ERS.BYM-LZ-0168 |
| 122 | PRESSURE PIPE STOP SHEET | YSC-ERS.BYM-PN-0293 |
| 123 | SPRING TOP CONNECTION SHEET | YSC-ERS.BYM-LZ-0443 |
| 124 | COVER MECHANISM SPRING | M.YAY-ERS-010 |
| 125 | STRAINER BEARING SHAFT | YTL-ERS.BYM-KS-0003 |
| 126 | SPRING CONNECTION | YTL-ERS.BYM-KS-0046 |
| 127 | SPRING LOWER CONNECTION SHEET | YSC-ERS.BYM-LZ-0444 |
| 128 | MAGNET | M.MIK-ERS-006 |
| 129 | RINSE MECHANISM | ARA-ERS.BYM-0039 |
| 130 | ORING 31.5*3.5 | M.CNT-ORG-036 |
| 131 | FOUNTAIN LOWER RIGHT SLIDE SHEET | YSC-ERS.BYM-LZ-0335 |
| 132 | SHOPPING BOTTOM LEFT SHEET | YSC-ERS.BYM-LZ-0334 |
| 133 | ZODIAC SIGN | YTL-ERS.BYM-KS-0082 |
| 134 | BASKET PUSHER SHEET | YSC-ERS.BYM-PN-0267 |
| 135 | WASHING ELEMENT | YBR-ERS.BYM-KS-0043 |
| 136 | CONVEYOR WHEEL | YTL-ERS.BYM-KS-0084 |
| 137 | CURTAIN | ERS.M.MUH-105 |
| 138 | CURTAIN SHAFT 620 MM | HDM-ML-304-5.80-005 |
| 139 | CONVEYOR | ARA-ERS.BYM-0017 |
| 140 | ENGINE CONNECTION SHEET | YSC-ERS.BYM-PN-0290 |
| 141 | CONVEYOR TOP SHEET | YSC-ERS.BYM-LZ-0336 |
| 142 | MAGNET | M.MIK-ERS-010 |
| 143 | START SWITCH | ARA-ERS.BYM-0038 |

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL**G SPARE PART LIST-EXPLODING DRAWING****EMP.3000-SAG-R / EMP.3000-SOL-L**

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

G SPARE PART LIST-EXPLODING DRAWING

| PRODUCT CODE:EMP.3000-SAĞ-R / EMP.3000-SOL-L | | |
|--|-------------------------------------|-----------------------|
| NO | NAME OF THE PRODUCT | PRODUCT CODE |
| 1 | RINSE BOTTOM SPRAY | ARA-ERS.BYM-0004 |
| 2 | SUPPLY WATER INLET CONNECTION SHEET | YSC-ERS.BYM-LZ-0342 |
| 3 | BOTTOM NUT PROVISION | M.ENJ-ERS-PLS-BYM-120 |
| 4 | RINSE NUT | M.ENJ-ERS-PLS-BYM-118 |
| 5 | INLET NUT | M.ENJ-ERS-PLS-BYM-131 |
| 6 | CONNECTION PLASTIC | M.ENJ-ERS-PLS-BYM-130 |
| 7 | SPRAY CONNECTION HOSE | M.MEK-TES-HRT-099 |
| 8 | FRONT WASHER INTERMEDIATE PIPE | YBR-ERS.BYM-KS-0037 |
| 9 | TOP SPRAY LOCK SHEET | YSC-ERS.BYM-PN-0272 |
| 10 | TOP SPRAY CONNECTION SHEET | YSC-ERS.BYM-PN-0291 |
| 11 | PIPE PLUG | YTL-ERS.BYM-KS-0083 |
| 12 | RINSE STEP | YTL-ERS.BYM-KS-0044 |
| 13 | RINSE NUT | M.ENJ-ERS-PLS-BYM-118 |
| 14 | ORING Ø24.99*3.53 | M.CNT-ORG-037 |
| 15 | ORING (3X11) | M.CNT-ORG-003 |
| 16 | UPPER NUT PROVISION | M.ENJ-ERS-PLS-BYM-119 |
| 17 | SHOPPING SHEET | YSC-ERS.BYM-LZ-0429 |
| 18 | RINSE TOP SPRAY | ARA-ERS.BYM-0003 |
| 19 | ARM PLUG | YTL-ERS.BYM-KS-0047 |
| 20 | MAIN WASH SPIN | ARA-ERS.BYM-0001 |
| 21 | ORING 31.5*3.5 | M.CNT-ORG-036 |
| 22 | FOUNTAIN PRESSURE PIPE | YBR-ERS.BYM-KS-0036 |
| 23 | WEDGE LOCATION | M.ENJ-ERS-PLS-BYM-011 |
| 24 | WEDGE NUT | M.ENJ-ERS-PLS-BYM-012 |
| 25 | TOP SWITCH LOCK SHEET | YSC-ERS.BYM-PN-0272 |
| 26 | UPPER SUPPLY CONNECTION SHEET | YSC-ERS.BYM-PN-0291 |
| 27 | SHOPPING SHEET | YSC-ERS.BYM-LZ-0429 |
| 28 | UPPER SPIN | ARA-ERS.BYM-0002 |
| 29 | PRE-WASH LOWER SPRAY | ARA-ERS.BYM-0005 |
| 30 | WATER INLET CONNECTION SHEET | YSC-ERS.BYM-LZ-0342 |
| 31 | VALVE HOSE | M.MEK-TES-HRT-098 |
| 32 | CURTAIN | ERS.M.MUH-105 |
| 33 | CURTAIN SHAFT | HDM-ML-304-5.80-005 |
| 34 | BOILER FILTER PLASTIC | M.ENJ-ERS-PLS-BYM-121 |
| 35 | FILTER PLASTIC | M.ENJ-ERS-PLS-BYM-116 |
| 36 | PLATE BASKET | EMP.TB.01 |
| 37 | SPOON FORK BASKET | EMP.KC.01 |
| 38 | GLASS BASKET | EMP.BB.01 |
| 39 | VALVE (14 LT) | M.FLK-SLN-PLS-001 |
| 40 | ROTARY FEET | ERS.M.AKS-AYK-PLS-005 |
| 41 | evacuation rubber | M.ENJ-ERS-LST-040 |
| 42 | AIR VALVE SHEET | YSC-ERS.BYM-PN-0274 |
| 43 | CONVEYOR DRYING | ARA-ERS.BYM-0016 |
| 44 | FOUNTAIN UPPER LEFT SLIDE SHEET | YSC-ERS.BYM-LZ-0332 |
| 45 | FOUNTAIN UPPER RIGHT SLIDE SHEET | YSC-ERS.BYM-LZ-0333 |
| 46 | BASKET PUSHER SHEET | YSC-ERS.BYM-PN-0267 |
| 47 | RING | YTL-ERS.BYM-KS-0082 |
| 48 | CONVEYOR WHEEL | YTL-ERS.BYM-KS-0084 |
| 49 | WASHING ELEMENT | YBR-ERS.BYM-KS-0043 |

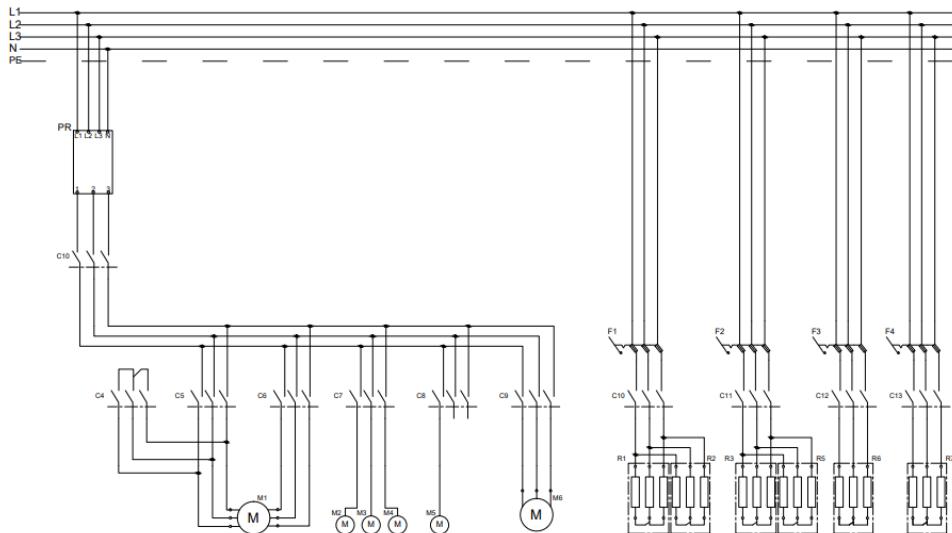
CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

| | | |
|-----|--------------------------------|------------------------|
| 50 | CONVEYOR | ARA-ERS.BYM-0017 |
| 51 | ENGINE CONNECTION SHEET | YSC-ERS.BYM-PN-0290 |
| 52 | CONVEYOR TOP SHEET | YSC-ERS.BYM-LZ-0336 |
| 53 | COVER MECHANISM SPRING | M.YAY-ERS-010 |
| 54 | STRAINER BEARING SHAFT | YTL-ERS.BYM-KS-0003 |
| 55 | SPRING CONNECTION | YTL-ERS.BYM-KS-0046 |
| 56 | SPRING LOWER CONNECTION SHEET | YSC-ERS.BYM-LZ-0444 |
| 57 | SPRING TOP CONNECTION SHEET | YSC-ERS.BYM-LZ-0443 |
| 58 | COVER STOP SHEET | YSC-ERS.BYM-LZ-0108 |
| 59 | MAGNET | M.MIK-ERS-006 |
| 60 | RINSE MECHANISM | ARA-ERS.BYM-0039 |
| 61 | CONVEYOR PREWASH | ARA-ERS.BYM-0021 |
| 62 | START SWITCH | ARA-ERS.BYM-0038 |
| 63 | MAGNET | M.MIK-ERS-010 |
| 64 | RELAY | M.ELK-KNT-ROL-011 |
| 65 | RELAY SOCKET | M.ELK-KNT-ROL-010 |
| 66 | TIMER | ERS.M.ELK-KNT-ROL-007 |
| 67 | LOAD RELAY | ERS.M.ELK-KNT-ROL-021 |
| 68 | LOAD RELAY | ERS.M.ELK-KNT-ROL-022 |
| 69 | MINI CONTACTOR | ERS.M.ELK-KNT-KNT-020 |
| 70 | CONTACTOR | ERS.M.ELK-KNT-KNT-027 |
| 71 | LEVER | M.ELK-SLT-PKO-017 |
| 72 | PANEL GROUP | M.ELK-KD-EDM-002 |
| 73 | evacuation time relay | M.ELK-KNT-ROL-026 |
| 74 | RELAY SOCKET | ERS.M.ELK-KNT-ROL-019 |
| 75 | ROLE 230 V | ERS.M.ELK-KNT-ROL-023 |
| 76 | TIMER | ERS.M.ELK-KNT-ROL-027 |
| 77 | 25A THREE PHASE FUSE | M.ELK-SGR-014 |
| 78 | MAGNETIC SENSOR | M.ELK-SWC-KTG-005 |
| 79 | SWITCH | ERS.M.ELK-SWC-EMAS-001 |
| 80 | SWITCH | M.ELK-SWC-OZEL-005 |
| 81 | THERMOSTAT 0-90°C | M.ELK-MEK-TRM1-008 |
| 82 | THERMOSTAT 30-120 °C | M.ELK-MEK-TRM1-013 |
| 83 | PROCESTAT FLOAT | M.ELK-MUH-016 |
| 84 | PROCESTAT CONNECTION PLASTIC | M.ENJ-ERS-PLS-BYM-058 |
| 85 | PROCESTAT HOSE | HTS-HRT-008 |
| 86 | FLUE CONNECTION L SHEET | YSC-ERS.BYM-PN-0276 |
| 87 | U WICK | HCN-LAS-ERS-002 |
| 88 | PANEL PROTECTION COVER SHEET | YSC-ERS.BYM-LZ-0441 |
| 89 | PLASTIC SLIDE | M.ENJ-ERS-PLS-BYM-117 |
| 90 | CONVEYOR MECHANISM | ARA-ERS.BYM-0019 |
| 91 | KAMA 6*6*61 | M.KAM-6*6*61 |
| 92 | zodiac ring | YTL-ERS.BYM-KS-0126 |
| 93 | BEARING (6304 2RS C3) | M.RLM-NRM-028 |
| 94 | FELT 20*52*10 | M.CNT-KCE-028 |
| 95 | RING (471-20) | B-SEG-SYH-018 |
| 96 | CONVEYOR PIN | YTL-ERS.BYM-KS-0049 |
| 97 | REDUCER SLEEVE | YDK-ERS.BYM-CN-0004 |
| 98 | REDUCER SLEEVE SILICONE GASKET | M.ENJ-ERS-LST-026 |
| 99 | LARGE GEAR BUSH | YTL-ERS.BYM-KS-0117 |
| 100 | HOSE CLAMP (12-20MM) | ERS.M.MEK-TES-KLP-002 |
| 101 | HOSE CLAMP (40-60MM) | ERS.M.MEK-TES-KLP-003 |
| 102 | HOSE CLAMP (25-40MM) | M.MEK-TES-KLP-004 |
| 103 | HOSE CLAMP (20-32MM) | ERS.M.MEK-TES-KLP-005 |



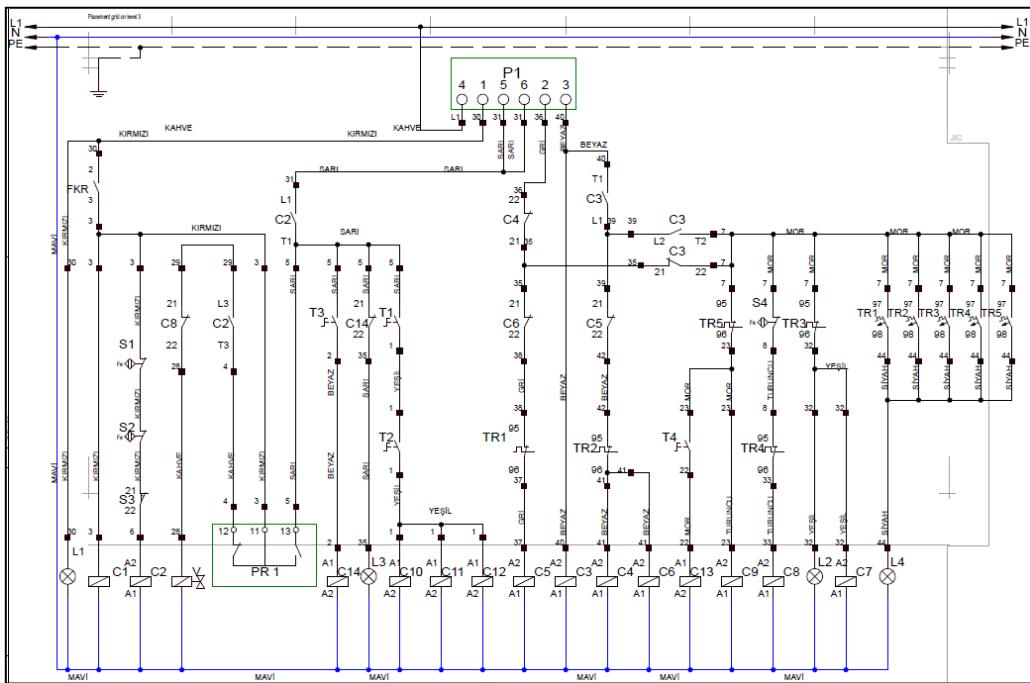
CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

| | | |
|-----|-----------------------------------|------------------------|
| 104 | HOSE CLAMP (8-12MM) | M.MEK-TES-KLP-011 |
| 105 | HOSE CLAMP (68-73MM) | ERS.M.MEK-TES-INX-010 |
| 106 | AIR TRAP | M.ENJ-ERS-PLS-BYM-019 |
| 107 | ORING (3X11) | M.CNT-ORG-003 |
| 108 | AIR TRAP LOCATION | M.ENJ-ERS-PLS-BYM-015 |
| 109 | ORING (2,5X11) | M.CNT-ORG-002 |
| 110 | AIR TRAP SHAFT | YTL-ERS.BYM-KS-0002 |
| 111 | DETERGENT ENTRY PLASTIC | M.PLS-ERS-036 |
| 112 | RINSE A T | M.PLS-ERS-035 |
| 113 | BOILER | ARA-ERS.BYM-0006 |
| 114 | ORING (7X57) | M.CNT-ORG-012 |
| 115 | BOILER RESISTANCE 380V-6000W | M.ELK-RZS-BRU-BYM-029 |
| 116 | RESISTANCE COVER | M.ENJ-ERS-PLS-BYM-028 |
| 117 | ENGINE CONNECTION BODY SHEET | YSC-ERS.BYM-PN-0288 |
| 118 | ENGINE CONNECTION BODY BASE SHEET | YSC-ERS.BYM-PN-0289 |
| 119 | ENGINE TENSION SPRING | M.YAY-ERS-049 |
| 120 | GEAR ENGINE | M.ELK-MTR-RLM-004 |
| 121 | DRAIN PUMP | M.ELK-MTR-PMP-002 |
| 122 | WASHING MOTOR | M.ELK-MTR-PMP-001 |
| 123 | BOILER PUMP HOSE | M.MEK-TES-HRT-095 |
| 124 | PUMP SPRAY HOSE 2 | M.MEK-TES-HRT-087 |
| 125 | DRAIN HOSE | M.MEK-TES-HRT-097 |
| 126 | BOILER CONNECTION HOSE | M.MEK-TES-HRT-091 |
| 127 | MAINS HOSE | M.MEK-TES-HRT-021 |
| 128 | PUMP SPRAY HOSE 1 | M.MEK-TES-HRT-088 |
| 129 | PUMP PREWASH HOSE | M.MEK-TES-HRT-089 |
| 130 | RINSE HOSE | M.MEK-TES-HRT-093 |
| 131 | PREWASH BOILER PUMP HOSE | M.MEK-TES-HRT-090 |
| 132 | WASTE WATER HOSE | M.MEK-TES-HRT-034 |
| 133 | DRAIN WEDGE | M.ENJ-ERS-PLS-BYM-115 |
| 134 | DISCHARGE GROUP | M.ENJ-ERS-PLS-BYM-125 |
| 135 | FILTER HOSE | M.MEK-TES-HRT-096 |
| 136 | DRAIN PLUG | YBR-ERS.BYM-KS-0045 |
| 137 | FILTER COVER | M.ENJ-ERS-PLS-BYM-086 |
| 138 | FILTER BODY+AIR TRAP | M.ENJ-ERS-PLS-BYM-088 |
| 139 | BODY FRONT SHEET | YSC-ERS.BYM-PN-0299 |
| 140 | BOTTOM COVER SHEET | YSC-ERS.BYM-PN-0300 |
| 141 | LID | ARA-ERS.BYM-0018 |
| 142 | DOOR HANDLE | ERS.M.AKS-KLP-INX-002 |
| 143 | OUTER FRONT SHEET | YSC-ERS.BYM-LZ-0343 |
| 144 | SWITCH BUTTON | M.AKS-DGM-MUH-002 |
| 145 | PANEL LABEL | M.AKS-ETK-LKS-ERS-BYM- |
| 146 | GREEN WARNING LAMP | ERS.M.ELK-LMB-SNY-001 |
| 147 | YELLOW WARNING LAMP | ERS.M.ELK-LMB-SNY-003 |
| 148 | RED WARNING LAMP | M.ELK-LMB-SNY-009 |
| 149 | DRYING FRONT TOP SHEET | YSC-ERS.BYM-PN-0252 |
| 150 | DRYING LOWER FRONT SHEET | YSC-ERS.BYM-PN-0253 |
| 151 | DRYING FAN MOTOR | M.ELK-HVL-SFN-002 |
| 152 | 220V/1500W DRYING RESISTANT | M.ELK-RZS-BRU-BYM-006 |
| 153 | FAN CONNECTION SHEET | YSC-ERS.BYM-LZ-0313 |
| 154 | RESISTANCE CONNECTION SHEET | YSC-ERS.BYM-LZ-0315 |
| 155 | VENTILATION CHIMNEY SHEET | YSC-ERS.BYM-PN-0275 |
| 156 | DRAIN PUMP PLASTIC | M.ENJ-ERS-PLS-BYM-111 |
| 157 | ORING (4X40) | M.CNT-ORG-007 |

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL**H ELECTRIC CIRCUIT SCHEMA****EMP.2000 POWER CIRCUIT**

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

H ELECTRIC CIRCUIT SCHEM



EMP.2000 CONTROL CIRCUIT

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL**H ELECTRIC CIRCUIT SCHEMA****EMP.2000 ELECTRIC CIRCUIT SCHEMA EXPLANATION**

| | |
|--------|--|
| P1 | 3 Graded Contactor |
| C1 | Phase Collation Contactor 220V |
| C2 | Lid Contactor 220V |
| C10 | Burner 1 Resistance Contactor 220V |
| C11 | Burner 2 Resistance Contactor 220V |
| C12 | Burner 3 Resistance Contactor 220V |
| C14 | Washing Resistance Contactor 220V |
| C7 | Auxiliary Relay Contactor 220V |
| C5 | Conveyor 1.Speed Contactor 220V |
| C6 | Conveyor 2. Speed Contactor 220V |
| C4 | Conveyor Bridging Contactor 220V |
| C13 | Drying Resistance Contactor 220V |
| C9 | Drying Fan Contactor 220V |
| C8 | Rinsing Contactor 220V |
| C7 | Washing Contactor 220V |
| S1 | Magnetic Lid Sensor |
| S2 | Magnetic Rinsing Sensor |
| S3 | Magnetic Termination Sensor |
| T1 | Burner Resistance Control Thermostat 1 (30-90°C) |
| T2 | Burner Resistance Control Thermostat 2 (30-90°C) |
| T3 | Washing Resistance Control Thermostat (30-90°C) |
| T4 | Drying Resistance Control Thermostat (60-200°C) |
| PR1 | Prosestat 1 (Pressure Switch) |
| PR2 | Prosestat 2 (Pressure Switch) |
| L1 | Start Signal Lamp 220V |
| L3 | Ready Signal Lamp 220V |
| L2 | Washing Signal Lamp 220V |
| L4 | Error Signal Lamp 220V |
| V | Solenoid Valve 220V |
| FKR.10 | Phase Collation Relay 220V |

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL

| | |
|------------|---|
| TR1 | Conveyor 1 Motor Safety Relay (1,6 - 2,4 A) |
| TR2 | Conveyor 2 Motor Safety Relay (1,6 - 2,4 A) |
| TR5 | Drying Fan Motor Safety Relay (1,6 - 2,4 A) |
| TR4 | Rinsing Motor Safety Relay (1,6 - 2,4 A) |

H ELECTRIC CIRCUIT SCHEMA

EMP.2000 ELECTRIC CIRCUIT SCHEMA EXPLANATION

| | |
|------------|---|
| TR3 | Washing Motor Safety Relay (1,6 - 2,4 A) |
| RB1 | Burner Resistance 1 (9000W 380V) |
| RB2 | Burner Resistance 2 (9000W 380V) |
| RB3 | Burner Resistance 3 (9000W 380V) |
| RK | Washing Resistance (9000W 380V) |
| RY | Drying Resistance (9000W 380V) |
| M1 | Washing Motor Pump 0,55KW 2800 rpm 220V |
| M2 | Washing Motor Pump 0,55KW 2800 rpm 220V |
| M3 | Washing Motor Pump 0,55KW 2800 rpm 220V |
| M4 | Double Speed Conveyor Motor 0,25-0,40 KW 1400-2800 rpm 380V |
| M5 | Rinsing Pump 0,47KW 2800 rpm 220V |
| M6 | Drying Fan Motor 0,55KW 2800 rpm 380V |
| M7 | Cooler Fan 220V |
| F1 | Burner Resistance 1 insurance 3x25 A. |
| F2 | Burner Resistance 2 insurance 3x25 A. |
| F3 | Burner Resistance 3 insurance 3x25 A. |
| F4 | Drying Resistance insurance 3x25 A. |
| F5 | Washing Resistance insurance 3x25 A. |



EMPERO

CONVEYOR TYPE DISHWASHER WITH DRYING TUNEL