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A GENERAL INFORMATION

Before installing the appliance, read operation and maintenance instructions carefully. Wrong installation and part changing may damage the product or may cause injury on people. These are not in our company's responsibility to damage the appliance intentionally, negligence, detriments because of disobeying instructions and regulations, wrong connections. Unauthorized intervention to appliance invalidates the warranty.

- 1. This instruction manual should be kept in a safe place for future reference.
- 2. Installation should be made in accordance with ordinances and security rules of that country by a qualified service personnel.
- 3. This appliance has to be used by trained person.
- Please turn off the appliance immediately in the event of malfunction or failure. The
 appliance should be repaired only by authorized service personnel. Please demand
 original spare part.



A1 PRODUCT DESCRIPTION

*Professional Orange Juicers ,that provides high efficiency has been designed to be used in industrial kitchens.

Product Code	Dimensions (mm)	Weight (kg)	Packaging Dimensions (mm)
EMP.ORG.50-T	420x578x910	68	470x620x960
EMP.ORG.51-T	470x578x800	21	520x620x850
EMP.ORG.50-G	420x578x910	68	470x620x960
EMP.ORG.51-G	470x578x800	21	520x620x850

A2 TECHNICAL INFORMATION

Product Code	Squeeze Capacity (piece/min)	Filling Capacity (kg-tour)	Reamer Motor Power (KW)	Operating Voltage (V)	Cable (mm²)	Fuse (A)
EMP.ORG.50-T	25	18	0,37	220-240	3x1,5	16
EMP.ORG.51-T	Lower stand					
EMP.ORG.50-G	25	18	0,37	220-240	3x1,5	16
EMP.ORG.51-G	Lower stand					



A3 TRANSPORTATION

*This appliance can not be moved by hand from area to area. It must be moved on pallet with forklift truck.

A4 UNPACKING

*Please unpack the package according to the security codes and ordinances of current country and get rid from the pack.Parts which contacts with food are produced by stainless steel.All plastic parts are marked by material's symbol.

*Please check that all the parts of appliance had come completely and if they are damaged or not during the shipping.

B INSTALLATION

*Please place the product to straight and sturdy ground, please take necessary steps against possibility of overturn.

*Technician who will serve for installation and service for the appliance must be professional on this subject and must have installation and service licenses by the company.

*Connection to Electric Power Supply must be done by authorized person.

*Please be sure that the voltage connected to appliance must be equal with the voltage which is on appliance's label.

This appliance must be connected to an earthed outlet in accordance with safet rules and standards.

*Appliance's earthing must be connected to earthing line on panel which is nearest to electric installation.

*Connection to the main fuse and leak current fuse must be done in accordance with the current regulations.



C SAFETY INSTRUCTIONS



*Do not use the appliance in insufficient lighted place.



*Do not touch the moving attachments while the appliance operates.



*Do not install the appliance in the presence of flammable or explosive materials.



*Do not operate the appliance when the machine is empty.



*Do not load so less or more than appliance's capacity.



*Do not attempt to use the appliance without suitable protective equipments.



*Because of any reason if there is a fire or flame flare where the appliance is used,turn off all gas valves and electric contactor switch quickly and use fire extinguisher .Never use water to extinguish the fire.



*All the damages because of not having earthing connection will not be on warranty.



D OPERATION

*Control Panel;



A: ON / OFF

*Operating;

- Before operating the appliance, clean the outer surface, reamer balls and residue filter with moist cloth.
- In order to operate the appliance plug in.
- If you dont place the appliance's front safety guard, it is not operated due to having magnetic sensor.
- Before puting the oranges into the tank, clean the oranges and wait all water particles to be lost. Otherwise water may get into the tank launcher and may damage ball bearings and seals.
- There is 1 switch for launcher and boring balls on the side of the device. Press the switch to operate the device's boring balls.
- The launcher and reamer balls are going to start at switch on.
- Put oranges that have 60-85 mm diameter and pay attention not to overload the appliance,
- The orange juice will flow from voidance orifice.
- After the operation completed switch (0) position and unplug the appliance.



E CLEANING & MAINTENANCE

> CLEANING AND MAINTENANCE AFTER EVERY USE

- Clean the residue filter under reamer balls after every use.
- Always turn off the appliance and disconnect from the power supply before cleaning.
- Clean the appliance's tank, residue filter and reamer balls with cleaning materials and rinse with water.
- Pay attention that the cleaning materials that are used to be hygienic.
- Do not use abrasive cleaning chemicals as these can leave harmful residues.
- Do not clean the appliance by spraying water directly, otherwise electric motor may get damaged.

> PERIODIC CLEANING AND MAINTENANCE

- Maintenance should be done by qualified person.
- Get the periodic maintenance of the appliance once in every 15 days.
- According to frequency of use, clean the reamer balls with boiling water 2 times in a week.
- Maintenance of the appliance's contactor should be done by compressed air according to frequency of use.
- Check the gear system. If necessary lubricate with the help of grease nipple.



F TROUBLESHOOTING

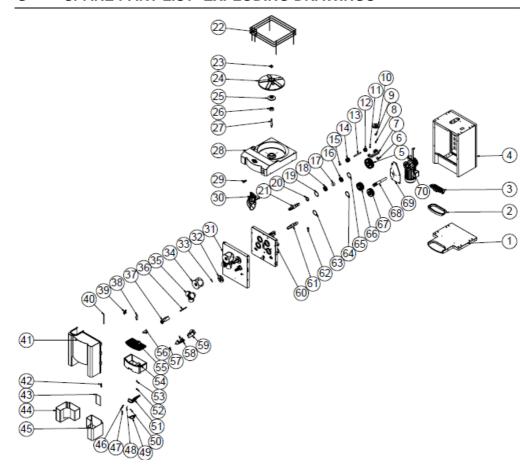
_	
	 Check if the appliance is plugged in.
THE APPLIANCE DOESN'T OPERATE	Check the electrical connections and
	voltage.
	Check the launcher.
THE APPLIANCE IS NOISY	2. If the motor is noisy,stop it and call
	authorized service.
	The appliance can stop due to low
	voltage. In this situation check the
THE APPLIANCE STOPPED	voltage.
	2. Check if there are oranges accumulated
	on the way of cutting tank.

- If orange squeeze process is not done at suitable quality
- If any function of security doesn't work
 - Do not use the appliance.

^{*}If these problems are still going on, contact with our authorized services.



G SPARE PART LIST- EXPLODING DRAWINGS



EMP.ORG.50-G EMP.ORG.50-T



G SPARE PART LIST- EXPLODING DRAWINGS

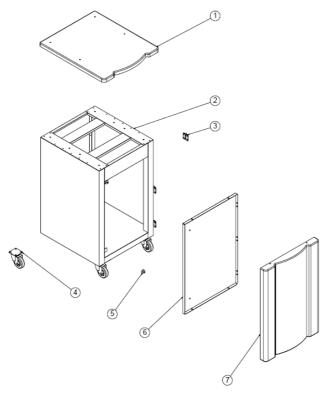
NO	PRODUCT NAME	
	1 1102001 1011112	P.CODE
1	BASE PLASTIC	M.ENJ-ERS-PLS-ORG-012
2	BOTTOM WATER CONTAINER	M.ENJ-ERS-PLS-ORG-009
3	WATER CONTAINER FILTER	M.ENJ-ERS-PLS-ORG-011
4	CHASSIS	-
5	TRANSMISSION GEAR 3	YTL-ERS.ORG-KS-0007
6	GEAR CLAMPING SHEET	YSC-ERS.ORG-LZ-0010
7	UPPER GEAR PART	YMH-ERS.ORG-CN-0002
8	CONNECTION BUSH	YTL-ERS.ORG-KS-0014
9	BEARING (6000 ZC3)	M.RLM-NRM-032
10	TRANSMISSION GEAR 5	YTL-ERS.ORG-KS-0012
11	CONNECTION BUSH	YTL-ERS.ORG-KS-0015
12	TRANSMISSION GEAR 6	YTL-ERS.ORG-KS-0013
13	UPPER GROUP SHAFT	YTL-ERS.ORG-KS-0011
14	TRANSMISSION GEAR 4	YTL-ERS.ORG-KS-0008
15	CONNECTION BUSH	YTL-ERS.ORG-KS-0016
16	BEARING (6007 ZZ)	M.RLM-NRM-025
17	INTERMEDIATE PIPE	YBR-ERS.ORG-KS-0001
18	BEARING (6203 ZZ)	M.RLM-NRM-010
19	RING 472-62	B-SEG-SYH-004
20	FELT 40*52*7	M.CNT-KCE-048
21	ORANGE JUMPING SPINDLE	YTL-ERS.ORG-KS-0001
22	TOP TABLE WIRE	ARA-ERS.ORG-0001
23	ORANGE SCREW SCREW	M.ENJ-ERS-PLS-ORG-020
24	UPPER DRUM	M.ENJ-ERS-PLS-ORG-010
25	DRUM PLASTIC	M.ENJ-ERS-PLS-ORG-021
26	DRUM BUSHING	YTL-ERS.ORG-KS-0009
27	TRANSMISSION UPPER SHAFT	YTL-ERS.ORG-KS-0010
28	TOP PLASTIC	M.ENJ-ERS-PLS-ORG-031
29	GREEN BUTTON (PERMANENT)	M.ELK-SLT-BTL-009
30	ORANGE TRANSFER PATH	ERS.M.MUH-116
31	FRONT BODY SHEET	YSC-ERS.ORG-LZ-0009
32	ORANGE JUMP FRONT PLASTIC	M.ENJ-ERS-PLS-ORG-018
33	SCREW SEAL	M.CNT-ERS-040
34	ORANGE SQUARE PLASTIC	M.ENJ-ERS-PLS-ORG-014



36 BLADE CONNECTION SHAFT YTL-ERS.ORG-KS-0003 37 KNIFE YMH-ERS.ORG-FSM-00 38 LOCK BOTTOM PLASTIC M.ENJ-ERS-PLS-ORG-0	25
21	25
38 LOCK BOTTOM PLASTIC M.ENJ-ERS-PLS-ORG-0	
	24
39 LOCK TOP PLASTIC M.ENJ-ERS-PLS-ORG-0	
40 COVER GASKET M.CNT-ERS-039	
41 FRONT COVER PLASTIC M.ENJ-ERS-PLS-ORG-0	02
42 COVER HINGE PLASTIC M.ENJ-ERS-PLS-ORG-0	22
43 BACK PLASTIC M.ENJ-ERS-PLS-ORG-0	05
44 WASTE CONTAINER RIGHT PLASTIC M.ENJ-ERS-PLS-ORG-0	32
45 WASTE CONTAINER LEFT PLASTIC M.ENJ-ERS-PLS-ORG-0	33
46 TAP PLASTIC 3 M.ENJ-ERS-PLS-ORG-0	29
47 PLASTIC GASKET M.ENJ-ERS-PLS-ORG-0	35
48 TAP SPRING M.YAY-ERS-052	
49 TAP PLASTIC 2 M.ENJ-ERS-PLS-ORG-0	28
50 TAP PIN YTL-ERS.ORG-KS-0017	
51 TAP PLASTIC 1 M.ENJ-ERS-PLS-ORG-0	27
52 TAP PLASTIC 4 M.ENJ-ERS-PLS-ORG-0	30
53 GASKET SPRING M.YAY-ERS-051	
54 DRAWER PLASTIC M.ENJ-ERS-PLS-ORG-0	03
55 FILTER PLASTIC M.ENJ-ERS-PLS-ORG-0	04
56 INTERMEDIATE CONNECTION PLASTIC M.ENJ-ERS-PLS-ORG-0	23
57 SCRAPER CONNECTION PLASTIC M.ENJ-ERS-PLS-ORG-0	19
58 SCRAPER RIGHT PLASTIC M.ENJ-ERS-PLS-ORG-0	16
59 SCRAPER RIGHT PLASTIC M.ENJ-ERS-PLS-ORG-0	17
60 BODY YMH-ERS.ORG-CN-000)1
61 ORANGE Squeezing Ball Spindle YTL-ERS.ORG-KS-0002	
62 GASKET M.CNT-ERS-036	
63 RING 472-40 B-SEG-SYH-009	
64 RING 6799/02.3 B-SEG-SYH-032	
65 RING 472-25 B-SEG-SYH-033	
66 TRANSMISSION GEAR 2 YTL-ERS.ORG-KS-0006	
67 TRANSMISSION GEAR 1 YTL-ERS.ORG-KS-0005	
68 REDUCER GEAR SHAFT YTL-ERS.ORG-KS-0004	
69 REDUCER CONNECTION SHEET YSC-ERS.ORG-LZ-0008	
70 ENGINE (ENGINE) M.ELK-MTR-RLM-031	



G SPARE PART LIST- EXPLODING DRAWINGS



EMP.ORG.51-G EMP.ORG.51-T

PRODUCT CODE : EMP.ORG.51-T – EMP.ORG.51-G			
NO	PRODUCT NAME	P.CODE	
1	BOTTOM STAND TOP PLASTIC	M.ENJ-ERS-PLS-ORG-013	
2	CHASSIS	-	
3	HINGE	M.AKS-MNT-ALM-003	
4	WHEEL WITHOUT BRAKE	ERS.M.AKS-TKR-PS-001	
5	MAGNET	M.MIK-ERS-008	
6	COVER INTERNAL SHEET	YSC-ERS.ORG-LZ-0001	
7	COVER PLASTIC	M.ENJ-ERS-PLS-ORG-008	



H ELECTRIC CIRCUIT SCHEMA

