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#### A GENERAL INFORMATION

Before installing the appliance, read operation and maintenance instructions carefully. Wrong installation and part changing may damage the product or may cause injury on people. These are not in our company's responsibility to damage the appliance intentionally, negligence, detriments because of disobeying instructions and regulations, wrong connections. Unauthorized intervention to appliance invalidates the warranty.

- 1. This instruction manual should be kept in a safe place for future reference.
- 2. Installation should be made in accordance with ordinances and security rules of that country by a qualified service personnel.
- 3. This appliance has to be used by trained person.
- Please turn off the appliance immediately in the event of malfunction or failure. The
  appliance should be repaired only by authorized service personnel. Please demand
  original spare part.



#### A1 PRODUCT DESCRIPTION

\*The Professional Pizza Ovens (Electric) ,that provides high efficiency has been designed to be used in industrial kitchen.

Product Code	Dimensions (mm)	Weight (kg)	Packaging Dimensions (mm)
EMP.50E-1340	1710x1146x452	141	1770x1206x630
EMP.60E-1530	1965x1236x452	192	1830x1280x630

#### A2 TECHNICAL INFORMATION

Product Code	Band Dimension	Electric Inlet (V)	Cable (mm²)	Power (KW)	Fuse (A)
EMP.50E-1340	535x1357	400	5x2,5	12,5	3x32A
EMP.60E-1530	610x1575	400	5x2,5	13	3x32A

#### A3 TRANSPORTATION

\*This appliance can not be moved by hand from area to area. It must be moved on pallet with forklift truck.

#### A4 UNPACKING

\*Please unpack the package according to the security codes and ordinances of current country and get rid from the pack.Parts which contacts with food are produced by stainless steel.All plastic parts are marked by material's symbol.

\*Please check that all the parts of appliance had come completely and if they are damaged or not during the shipping.



#### **B** INSTALLATION

- \*Please place the product to straight and sturdy ground, please take necessary steps against possibility of overturn.
- \*Technician who will serve for installation and service for the appliance must be professional on this subject and must have installation and service licenses by the company.
- \*Connection to Electric Power Supply must be done by authorized person.
- \*Please be sure that the voltage connected to appliance must be equal with the voltage which is on appliance's label.

This appliance must be connected to an earthed outlet in accordance with safety rules and standards.

- \*Appliance's earthing must be connected to earthing line on panel which is nearest to electric installation.
- \*Connection to the main fuse and leak current fuse must be done in accordance with the current regulations.
- \*For easy cleaning and maintenance of the appliance, there must be at least 50 cm space at right and left side of the appliance. The appliance should be operated under the chimney hood.



### C SAFETY INSTRUCTIONS



\*Do not use the appliance in insufficient lighted place.



\*Do not touch the moving attachments while the appliance operates.



\*Do not install the appliance in the presence of flammable or explosive materials. The distance between oven surface and flammable material must be minimum 10 cm.



\*Do not load so less or more than appliance's capacity.



\*Do not attempt to use the appliance without suitable protective equipments.



\*Because of any reason if there is a fire or flame flare where the appliance is used,turn off all gas valves and electric contactor switch quickly and use fire extinguisher .Never use water to extinguish the fire.

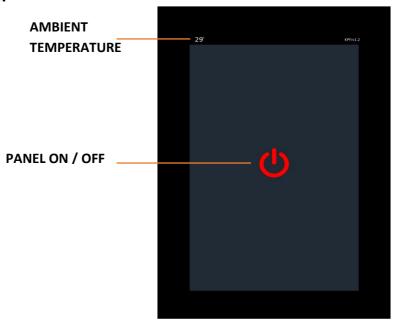


\*All the damages because of not having earthing connection will not be on warranty.



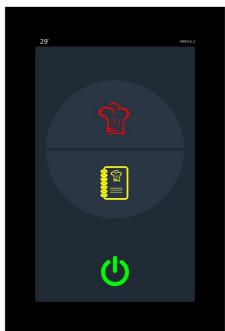
### **D** OPERATION

\* Control Panel: OFF MODE SCREEN





\*Use of MAIN MENU



	MANUEL COOKING
	If you want to cook manually, click here.
	RECEIPT
100000 m	If you want to cook a recipe or create a recipe, click here.
	ON / OFF BUTTONU
<b>心</b>	Click here to turn the device on or off.



#### **COOKING SCREEN**



	ON / OFF BUTTONII				
ON / OFF BUTTONU					
ZIS	If this button is clicked, cooking ends, the oven turns off and				
returns to the main menu.					
TEMPERATURE					
Ŷ	The instantaneous temperature of the furnace, the set value and the status				
0 2	of the heaters are displayed here. If the heater icon is red, the heater				
<b>⊌¹■□ 18□</b>	output is passive, if the heater icon is green, the heater is active.				
	CONVEYOR SPEED				
ه ۱	Conveyor speed is set here.				
CC	NVEYOR FORWARD AND BACK BUTTON				
←   →   →   →   →   →   →   →   →   →	When these keys are clicked, the conveyor moves forward or backward.				
	FAN BUTTONU				
When the button in the figure is clicked, the fan is activated.					
	Clicking again turns off the fan.				
OVEN START / STOP BUTTONU					
	When the button in the figure is clicked, the furnace operation is				
	started and stopped.				
	CONVEYOR START / STOP BUTTONU				
(6.0)	Conveyor operation can be started and stopped by clicking the				
(6) (6)	button in the figure.				



#### RECEIPT COOKING SCREEN



### RECEIPT NAME

PİZZA

If this button is clicked, cooking ends, the oven turns off and returns to the main menu.

### RECEIPT IMAGE



Recipe photo can be edited by clicking here.



### E CLEANING & MAINTENANCE

#### CLEANING AND MAINTENANCE AFTER EVERY USE

- Always turn off the appliance and disconnect from the power supply before cleaning.
- Clean the inside of the oven with soft cloth by using oil solvent spray, before the appliance gets cooled exactly.
- Do not use abrasive cleaning chemicals as these can leave harmful residues.
- Do not clean the appliance by spraying water directly ,otherwise electric motor may get damaged.
- Do not clean the appliance with the materials that may damage to chrome material.

#### PERIODIC CLEANING AND MAINTENANCE

- Maintenance should be done by qualified person.
- Get the periodic maintenance of the appliance once in every 15 days.
- Check the lighting lamp according to frequency of use.
- Maintenance of the appliance's contactor should be done by compressed air according to frequency of use. (EMP.6+6 - EMP.9+9)



### F TROUBLESHOOTING

4. Check the resistances.	THE APPLIANCE DOESN'T OPERATE	<ol> <li>Check if the appliance is plugged in.</li> <li>Check the electrical connections and voltage.</li> <li>Check if the fuse is on or off.</li> <li>Check the resistances.</li> </ol>
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	1.	Check the heat settings.
THE APPLIANCE DOESN'T COOK WELL	2.	Do not overload the oven.

	1.	The appliance can stop due to low
		voltage.In this situation check the
THE APPLIANCE STOPPED		voltage.
	2.	When the oven operating temperature is
		more than maximum temperature,the
		oven will get STOP position
		automatically.

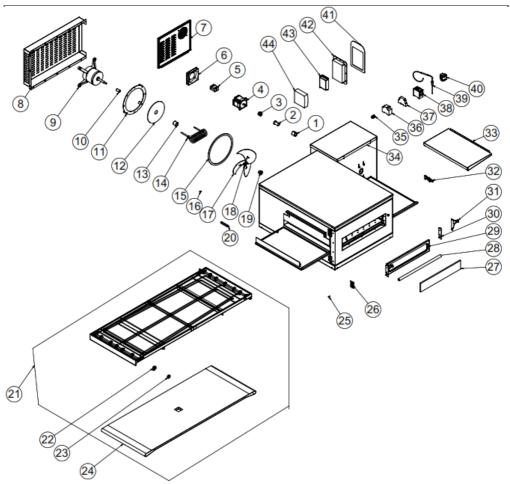
ERR	EXPLANATION	NOTE
E01	It is a fault related to the connection between the display card and the relay card	Check the connecting cable and connections.
E02	Oven thermocouple failure.	Check the thermocouple and its connection.
E05	There is a malfunction in the sensor that measures the ambient temperature.	Check the ambient sensor on the card.
E06	Determined by the firm.	Currently passive
E07	It is the fault signal coming from the burner.	Reset the burner.

- If cooking at Pizza Ovens (Electric) is not done at suitable quality
- If any function of security doesn't work
  - Do not use the appliance.

<sup>\*</sup>If these problems are still going on,contact with our authorized services.



### G SPARE PART LIST- EXPLODING DRAWINGS



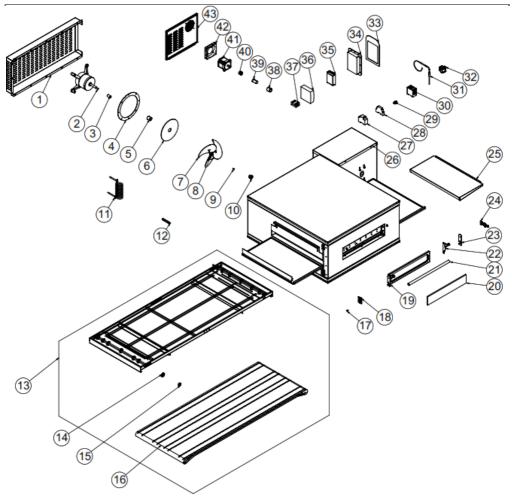
EMP.50E-1340



PRODUCT CODE: EMP.50E-1340				
NO	PRODUCT NAME	P.CODE		
1	CONVEYOR SHAFT LOCATION	YTL-KNX.EPZ-KS-0031		
2	SPRING PART	YTL-KNX.EPZ-KS-0030		
3	SPRING Ø 29*1.6	M.YAY-MUH-009		
4	86MC45-S 4.5 NM STEP ENGINE	M.ELK-MTR-PZ-001		
5	3X50A SSR RELAY	JP.M.ELK-KNT-ROL-010		
6	FAN 120*120*38 220V AC	M.ELK-HVL-KFN-004		
7	PANEL SHEET	YSC-KNX.EPZ-PN-0557		
8	ENGINE SHEET	YSC-KNX.EPZ-PN-0565		
9	3000 RPM -250W ENGINE	JP.M.ELK-MTR-FMT-014		
10	ENGINE CONNECTION BUSH	YTL-KNX.EPZ-KS-0026		
11	FLANGE SHEET	YSC-KNX.EPZ-LZ-0157		
12	COVER SHEET	YSC-KNX.GPZ-LZ-0185		
13	ENGINE CENTERING BUSH	YTL-KNX.EPZ-KS-0027		
14	220V 2400W RESISTANCE	M.ELK-RZS-BRU-PZ4-003		
15	FAN CIRCLE BELT	YSC-KNX.EPZ-LZ-0209		
16	FAN BUSH	YTL-KNX.GPZ-KS-0021		
17	FAN SHEET	YSC-KNX.EPZ-LZ-0185		
18	CONEXION SHEET	YSC-KNX.EPZ-LZ-0158		
19	FAN BLADE CONNECTION BUSH	YTL-KNX.EPZ-KS-0028		
20	FITTING	YTL-KNX.EPZ-KS-0025		
21	CONVEYOR	ARA-KNX.EPZ-0055		
22	CONVEYOR SHEET	YSC-KNX.EPZ-LZ-0161		
23	CONVEYOR SHAFT BUSH	YTL-KNX.GPZ-KS-0011		
24	535MM*2.7 MT CONVEYOR BELT	M.AKS-SPT-TEL-018		
25	COVER PIN	YTL-KNX.EPZ-KS-0029		
26	HINGE	JP.M.AKS-MNT-INX-002		
27	489*91*10MM GLASS	M.CAM-TMP-051		
28	HANDLE PIPE	YBR-KNX.EPZ-KS-0009		
29	COVER SHEET	YSC-KNX.EPZ-LZ-0131		
30	HINGE SHEET	YSC-KNX.EPZ-LZ-0160		
31	COVER SHEET	YSC-KNX.EPZ-LZ-0138		
32	LOCK	JP.M.AKS-KLT-GNL-002		
33	CONVEYOR SHEET	YSC-KNX.EPZ-PN-0531		
34	CHASSIS	-		
35	PG-16 CABLE FITTING	JP.M.ELK-RKR-PLS-001		
36	EZ9F43110 10A FUSE	JP.M.ELK-SGR-013		
37	8A 230 V AC RELAY	JP.M.ELK-KNT-ROL-001		
38	LC1D38M7 CONTACTOR	JP.M.ELK-KNT-KNT-024		
39	J TYPE THERMOCULP 15 CM	M.ELK-EDM-JKT-018		
40	350 °C LIMITOR	M.ELK-EDIVI-JKT-018  M.ELK-MEK-LMT-014		
41	TICKET	M.AKS-ETK-LKS-094		
42	ELECTRONIC CARD	M.ELK-BRL-KPFE-001		
42	CWD556 STEP MOTOR DRIVE	JP.M.ELK-SRC-005		
43	EDR 120-24 POWER SOURCE	JP.M.ELK-SRC-005 JP.M.ELK-EDM-ERK-007		
44	EDK 120-24 POWEK SOUKCE	JY.IVI.ELK-EUIVI-EKK-UU/		



### G SPARE PART LIST- EXPLODING DRAWINGS

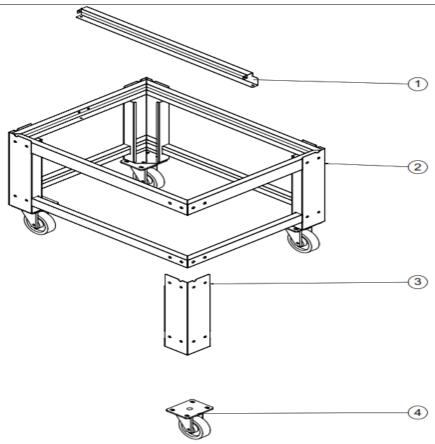


EMP.60E-1530



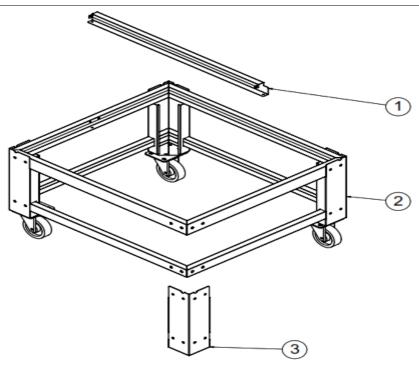
PRODUCT CODE: EMP.60E-1530			
NO	PRODUCT NAME	P.CODE	
1	ENGINE SHEET	YSC-KNX.EPZ-PN-0606	
2	3000 RPM -250W ENGINE	JP.M.ELK-MTR-FMT-014	
3	ENGINE CONNECTION BUSH	YTL-KNX.EPZ-KS-0026	
4	FLANGE SHEET	YSC-KNX.EPZ-LZ-0157	
5	ENGINE CENTERING BUSH	YTL-KNX.EPZ-KS-0027	
6	COVER SHEET	YSC-KNX.EPZ-LZ-0154	
7	FAN SHEET	YSC-KNX.EPZ-LZ-0185	
8	CONEXION SHEET	YSC-KNX.EPZ-LZ-0158	
9	FAN PIN	YTL-KNX.GPZ-KS-0021	
10	FAN BLADE CONNECTION BUSH	YTL-KNX.EPZ-KS-0028	
11	220V 2400W RESISTANCE	M.ELK-RZS-BRU-PZ4-003	
12	FITTING	YTL-KNX.EPZ-KS-0025	
13	CONVEYOR	ARA-KNX.EPZ-0056	
14	CONVEYOR SHEET	YSC-KNX.GPZ-LZ-0104	
15	CONVEYOR SHAFT BUSH	YTL-KNX.GPZ-KS-0011	
16	610MM*3,16 MT CONVEYOR BELT	M.AKS-SPT-TEL-019	
17	COVER PIN	YTL-KNX.EPZ-KS-0029	
18	HINGE	JP.M.AKS-MNT-INX-002	
19	COVER SHEET	YSC-KNX.EPZ-LZ-0131	
20	489*91*10MM GLASS	M.CAM-TMP-051	
21	HANDLE PIPE	YBR-KNX.EPZ-KS-0009	
22	COVER SHEET	YSC-KNX.EPZ-LZ-0138	
23	HINGE SHEET	YSC-KNX.EPZ-LZ-0160	
24	LOCK	JP.M.AKS-KLT-GNL-002	
25	CONVEYOR SHEET	YSC-KNX.GPZ-PN-0376	
26	CHASSIS	-	
27	EZ9F43110 10A FUSE	JP.M.ELK-SGR-013	
28	8A 230 V AC RELAY	JP.M.ELK-KNT-ROL-001	
29	PG-16 CABLE FITTING	JP.M.ELK-RKR-PLS-001	
30	LC1D38M7 CONTACTOR	JP.M.ELK-KNT-KNT-024	
31	J TYPE THERMOCULP 15 CM	M.ELK-EDM-JKT-018	
32	350 °C LIMITOR	M.ELK-MEK-LMT-014	
33	TICKET	M.AKS-ETK-LKS-094	
34	ELECTRONIC CARD	M.ELK-BRL-KPFE-001	
35	CWD556 STEP MOTOR DRIVE	JP.M.ELK-SRC-005	
36	EDR 120-24 POWER SOURCE	JP.M.ELK-EDM-ERK-007	
37	3X50A SSR RELAY	JP.M.ELK-KNT-ROL-010	
38	CONVEYOR SHAFT LOCATION	YTL-KNX.EPZ-KS-0031	
39	SPRING PART	YTL-KNX.EPZ-KS-0031	
40	SPRING Ø 29*1.6	M.YAY-MUH-009	
41	86MC45-S 4.5 NM STEP ENGINE	M.ELK-MTR-PZ-001	
42	FAN 120*120*38 220V AC	M.ELK-HVL-KFN-004	
43	PANEL SHEET	YSC-KNX.EPZ-PN-0557	
43	PAINEL SHEET	I SC-KINA.EPZ-PIN-USS/	





	P.CODE: EMP.50E-1340-AS			
NO	PRODUCT NAME	P.CODE		
1	TIE SHEET	YSC-KNX.EPZ-LZ-0166		
2	CHASSIS	-		
3	CORNER SHEET	YSC-KNX.EPZ-LZ-0163		
4	WHEEL WITH BRAKE	JP.M.AKS-TKR-PSF-008		



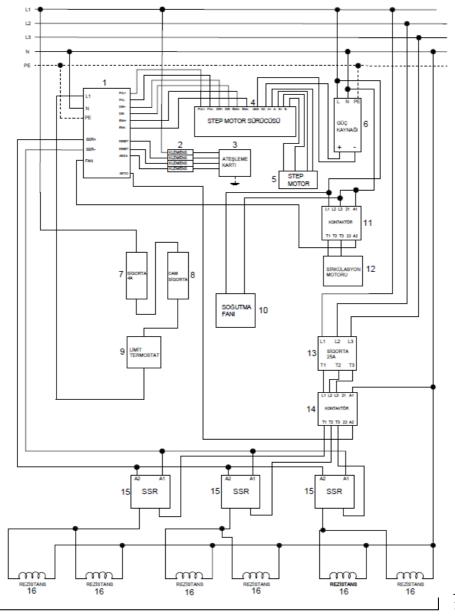




P.CODE: EMP.60E-1530-AS		
NO	PRODUCT NAME	P.CODE
1	TIE SHEET	YSC-KNX.GPZ-LZ-0124
2	CHASSIS	-
3	CORNER POLE SHEET	YSC-KNX.GPZ-LZ-0127
4	WHEEL WITH BRAKE	JP.M.AKS-TKR-PSF-008



### H ELECTRIC CIRCUIT SCHEMA



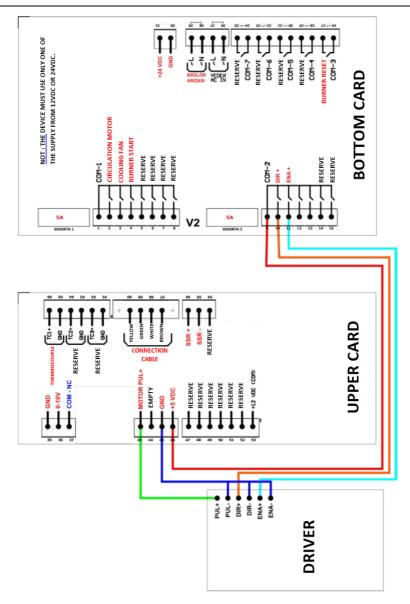
18



1	Digital Display
2	Connector
3	Ignition Card
4	Step Motor Driver
5	Step Motor
6	Power Supply
7	Fuse 4A
8	Glass Fuse
9	Limit Thermostat
10	Cooling fan
11	Contactor
12	Circulation Engine
13	Fuse 25A
14	Contactor
15	SSR
16	Rezistans



### H ELECTRIC CIRCUIT SCHEMA



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### H ELECTRIC CIRCUIT SCHEMA

### PANNEL CONNECTION

